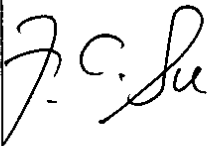
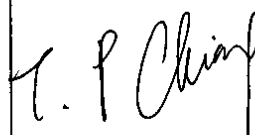
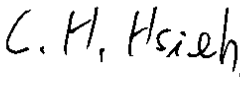


**Acemi Technology Corp. Ltd.** □  
**( TFT LCD Module Manufacture)** [ ]  
**Tel: (852) 2764 7415** □  
**Fax: (852) 23335979** □  
**e-mail:leolam@silicone.com.hk**

The content of this technical information  
is subject to change without notice.  
Please contact Unipac or its agent for  
further information.

Approved by	Checked by	Prepared by
		

## Record of Revision

Version	Revise Date	Page	Content			
1	01/Nov./1999	-	First draft			
2	11/Sep./2000	3	A.7. Change weight(g) => (180± 20)→145± 10			
		6	3.a. Change $V_{GLAC}$ of power supply =>(5)(Typ.) → 5(Typ.)			
			Change $V_{GLDC}$ of power supply => $V_{GLDC}$ → $V_{GL-H}$			
			Change remark of $V_{GL-H}$ => DC component of $V_{GL}$ → High level of $V_{GL}$			
			Change $V_{CAC}$ of VCOM =>(5)(Typ.) → 5(Typ.)			
			Change $V_{CDC}$ of VCOM =>TBD(Min.) → 1.30(Min.) TBD(Typ.) → 1.40(Typ.) TBD (Max.) → 1.50(Max.)			
			3.b. Change $I_{GH}$ of current for driver =>(0.26)(Typ.) → 0.2(Typ.) (0.8)(Max.) → 0.8(Max.)			
			Change $I_{GL}$ of current for driver =>(-0.41)(Typ.) → -0.5(Typ.) (-1)(Max.) → -1.0(Max.)			
			Change $I_{CC}$ of current for driver =>(6.5)(Typ.) → 4.0(Typ.) (12)(Max.) → 8.0(Max.)			
			Change $I_{DD}$ of current for driver =>(10)(Typ.) → 12(Typ.) (20)(Max.) → 20(Max.)			
			Change $I_{VCOM}$ of current for driver =>TBD(Typ.) → 10(Typ.) TBD (Max.) → 18(Max.)			
			3.c. Change $V_L$ => TBD → - (Min.) (580) → 470(Typ.) (638) → 528(Max.)			
			Change $I_L$ => (5) → 5.9(Min.) (7) → 6.1(Max.)			
			Change $F_L$ => - → 80(Max.)			
			Change $V_S$ => (930) → - (Typ.) Remark: Note 1,3,5 (1100) → -(Typ.) Remark: Note 2,3,5 (1150) → 650(Max.) Remark: Note 1,3,5 (1150) → 910(Max.) Remark: Note 2,3,5			

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**Appendix:**

Fig.1 Outline dimension of TFT-LCD module. .... **P12**  
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The numbers with parenthesis in the following specification are the estimated values, please contact Unipac or its agent for the updated information.

### A. Physical specifications

NO.	Item	Specification	Remark
1	Display resolution(dot)	960(W)× 234(H)	
2	Active area(mm)	113.3(W)× 84.7(H)	
3	Screen size(inch)	5.6(Diagonal)	
4	Dot pitch(mm)	0.118(W)× 0.362(H)	
5	Color configuration	R. G. B. stripe	
6	Overall dimension(mm)	126.5(W)× 100(H)× 6.8(D)	Note 1
7	Weight(g)	145± 10	

Note 1: Refer to Fig. 1

## B. Electrical specifications

### 1. Pin assignment

#### a. TFT-LCD panel driving section

Pin no	Symbol	I/O	Description	Remark
1	GND	-	Ground for logic circuit	
2	V <sub>CC</sub>	I	Supply voltage of logic control circuit for scan driver	
3	V <sub>GL</sub>	I	Negative power for scan driver	
4	V <sub>GH</sub>	I	Positive power for scan driver	
5	STVR	I/O	Vertical start pulse	Note 1
6	STVL	I/O	Vertical start pulse	Note 1
7	CKV	I	Shift clock input for scan driver	
8	U/D	I	Up/Down scan control input	Note 1,2
9	OEV	I	Output enable input for scan driver	
10	VCOM	I	Common electrode driving signal	
11	VCOM	I	Common electrode driving signal	
12	L/R	I	Left/Right scan control input	Note 1,2
13	Q1H	I	Analog signal rotate input	
14	OEH	I	Output enable input for data driver	
15	STHL	I/O	Start pulse for horizontal scan line	Note 1
16	STHR	I/O	Start pulse for horizontal scan line	Note 1
17	CPH3	I	Sampling and shifting clock pulse for data driver	
18	CPH2	I	Sampling and shifting clock pulse for data driver	
19	CPH1	I	Sampling and shifting clock pulse for data driver	
20	V <sub>CC</sub>	I	Supply voltage of logic control circuit for data driver	
21	GND	-	Ground for logic circuit	
22	VR	I	Alternated video signal input(Red)	
23	VG	I	Alternated video signal input(Green)	
24	VB	I	Alternated video signal input(Blue)	
25	AV <sub>DD</sub>	I	Supply voltage for analog circuit	
26	AV <sub>SS</sub>	-	Ground for analog circuit	

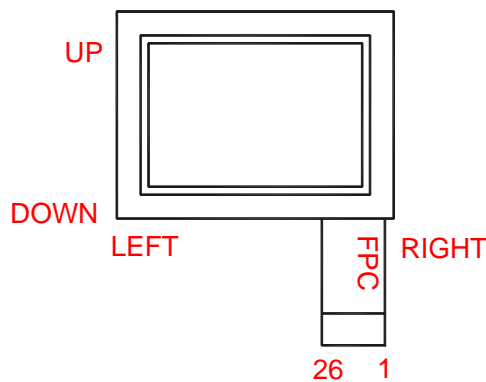
Note 1: Selection of scanning mode (please refer to the following table)

Setting of scan control input		IN/OUT state For start pulse				Scanning direction
U/D	L/R	STVR	STVL	STHR	STHL	
GND	V <sub>CC</sub>	OUT	IN	OUT	IN	From up to down, and from left to right.
V <sub>CC</sub>	GND	IN	OUT	IN	OUT	From down to up, and from right to left.
GND	GND	OUT	IN	IN	OUT	From up to down, and from right to left.
V <sub>CC</sub>	V <sub>CC</sub>	IN	OUT	OUT	IN	From down to up, and from left to right.

IN: Input; OUT: Output.

Note 2 : Definition of scanning direction.

Refer to figure as below:



b. Backlight driving section( Refer to Fig. 1)

No.	Symbol	I/O	Description	Remark
1	HI	I	Power supply for backlight unit (High voltage)	
2	GND	-	Ground for backlight unit	

2. Absolute maximum ratings

Item	Symbol	Condition	Min.	Max.	Unit	Remark
Power voltage	V <sub>CC</sub>	GND=0	-0.3	7	V	
	AV <sub>DD</sub>	AV <sub>SS</sub> =0	-0.3	7	V	
	V <sub>GH</sub>	GND=0	-0.3	18	V	
	V <sub>GL</sub>		-15	0.3	V	
	V <sub>GH</sub> - V <sub>GL</sub>		-	31	V	
Input signal voltage	V <sub>i</sub>		-0.3	AV <sub>DD</sub> +0.3	V	Note 1
	V <sub>I</sub>		-0.3	V <sub>CC</sub> +0.3	V	Note 2
	V <sub>COM</sub>		-2.9	5.2	V	
Operating temperature	Topa		0	60	°C	Ambient temperature
Storage temperature	Tstg		-25	80	°C	Ambient temperature

Note 1: VR, VG, VB

Note 2: STHL, STHR, Q1H, OEH, L/R, CPH1~CPH3, STVR, STVL, OEV, CKV, U/D.

## 3. Electrical characteristics

## a. Typical operating conditions (GND=AVss=0V, Note 5 )

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply	$V_{CC}$	4.8	5	5.2	V	
	$AV_{DD}$	4.8	5	5.2	V	
	$V_{GH}$	14.3	15	15.7	V	
	$V_{GLAC}$	-	5	-	Vp-p	AC component of $V_{GL}$ . Note 1
	$V_{GL-H}$	-10.5	-10	-9.5	V	High level of $V_{GL}$ .
Video signal Amplitude (VR, VG, VB)	$V_{iA}$	AVss +0.4	-	$AV_{DD}-0.4$	V	Note 2
	$V_{iAC}$	-	3	-	V	AC component
	$V_{iDC}$	-	$AV_{DD}/2$	-	V	DC component
VCOM	$V_{CAC}$	-	5	-	Vp-p	AC component, Note 3
	$V_{CDC}$	1.3	1.4	1.5	V	DC component
Input Signal voltage	H Level	$V_{IH}$	$0.8V_{CC}$	-	$V_{CC}$	Note 4
	L Level	$V_{IL}$	0	-	$0.2V_{CC}$	

Note 1: The same phase and amplitude with common electrode driving signal(VCOM).

Note 2: Refer to Fig.4-(a)

Note 3: The brightness of LCD panel could be adjusted by the adjustment of the AC component of VCOM.

Note 4: STHL,STHR,Q1H,OEH,L/R,CPH1~CPH3,STVR,STVL,OEV,CKV,U/D.

Note 5: Be sure to apply GND,  $V_{CC}$  and  $V_{GL}$  to the LCD first, and then apply  $V_{GH}$ .

## b. Current consumption (GND=AVss=0V)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Current for driver	$I_{GH}$	$V_{GH}=15V$	-	0.2	0.8	mA	
	$I_{GL}$	$V_{GL}=-10V$	-	-0.5	-1	mA	
	$I_{CC}$	$V_{CC}=5V$	-	4	8	mA	
	$I_{DD}$	$AV_{DD}=5V$	-	12	20	mA	
	$I_{VCOM}$	$V_{CAC}=5V$	-	10	18	mA	
	$I_{LI1}$	-	-10	-	10	$\mu A$	Note 1

Note 1: Logic Input Leakage Current

## c. Backlight driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp voltage	$V_L$	-	470	528	Vrms	Note 3
Lamp current	$I_L$	5.9	6	6.1	mArms	
Frequency	$F_L$	-	60	80	kHz	Note 3,4
Lamp starting voltage	$V_S$	-	-	650	Vrms	Note 1,3,5
		-	-	910	Vrms	Note 2,3,5

Note 1:  $T_a = 25^\circ C$ .

Note 2:  $T_a = 0^\circ C$ .

Note 3: Reference value, correct value is subject to final backlight specification which will be decided in the future.



Note 4: The lamp frequency should be selected as different as possible from display horizontal synchronous signal to avoid interference.

Note 5: For starting the backlight unit, the output voltage of DC/AC's transformer should be larger than the maximum lamp starting voltage.

#### 4. AC Timing

##### a. Timing conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit.	Remark
Rising time	$t_{r1}$	-	-	60	ns	CPH1~CPH3
Falling time	$t_{f1}$	-	-	60	ns	CPH1~CPH3
Rising time	$t_{r2}$	-	-	120	ns	CKV
Falling time	$t_{f2}$	-	-	120	ns	CKV
High and low level pulse width	$t_{CPH}$	150	154	158	ns	CPH1~CPH3
CPH pulse duty	$t_{CWH}$	40	50	60	%	CPH1~CPH3
CPH pulse delay	$t_{C12}$ $t_{C23}$ $t_{C31}$	30	$t_{CPH}/3$	$t_{CPH}/2$	ns	CPH1~CPH3
STH setup time	$t_{SUH}$	20	-	-	ns	STHR,STHL
STH hold time	$t_{HDH}$	20	-	-	ns	STHR,STHL
STH pulse width	$t_{STH}$	-	1	-	$t_{CPH}$	STHR,STHL
STH period	$t_H$	61.5	63.5	65.5	$\mu s$	STHR,STHL
OEH pulse width	$t_{OEH}$	-	7	-	$t_{CPH}$	OEH
Sample and hold disable time	$t_{DIS1}$	-	55	-	$t_{CPH}$	
OEV pulse width	$t_{OEV}$	-	27	-	$t_{CPH}$	OEV
CKV pulse width	$t_{CKV}$	-	41	-	$t_{CPH}$	CKV
Clean enable time	$t_{DIS2}$	-	16	-	$t_{CPH}$	
Horizontal display start	$t_{SH}$	-	0	-	$t_{CPH}/3$	
Horizontal display timing range	$t_{DH}$	-	960	-	$t_{CPH}/3$	
STV setup time	$t_{SUV}$	400	-	-	ns	STVL,STVR
STV hold time	$t_{HDV}$	400	-	-	ns	STVL,STVR
STV pulse width	$t_{STV}$	-	-	1	$t_H$	STVL,STVR
Horizontal lines per field	$t_V$	256	262	268	$t_H$	Note 1
Vertical display start	$t_{SV}$		3	-	$t_H$	
Vertical display timing range	$t_{DV}$		234	-	$t_H$	
VCOM rising time	$t_{COM}$		-	5	$\mu s$	
VCOM falling time	$t_{COM}$		-	5	$\mu s$	
VCOM delay time	$t_{DCOM}$		-	3	$\mu s$	
RGB delay time	$t_{DRGB}$		-	1	$\mu s$	

Note 1: Please don't use odd horizontal lines to drive LCD panel for both odd and even field simultaneously.

##### b. Timing diagram

Please refer to the attached drawing, from Fig.2 to Fig.6.

**C. Optical specification (Note 1,Note 2, Note 3 )**

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Response time	Rise	Tr	$\theta = 0^\circ$	-	15	30	Ms	Note 4,6
	Fall	Tf		-	20	40		
Contrast ratio		CR	At optimized viewing angle	100	150	-		Note 5,6
Viewing angle	Top		$CR \geq 10$	10	-	-	deg.	Note 6,7
	Bottom			30	-	-		
	Left			45	-	-		
	Right			45	-	-		
Brightness			$\theta = 0^\circ$	250	300	-	nit	Note 8
White chromaticity		X	$\theta = 0^\circ$	0.25	0.30	0.35		Note 8
		Y	$\theta = 0^\circ$	0.30	0.35	0.40		

Note 1. Ambient temperature =25°C . And lamp current  $I_L = 6mArms$ .

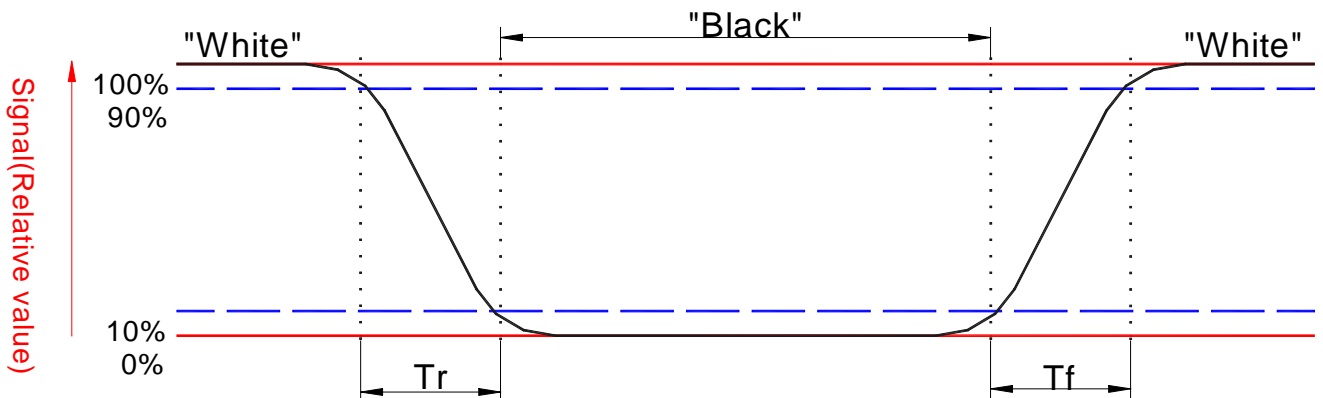
Note 2. To be measured in the dark room.

Note 3.To be measured on the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7, after 10 minutes operation.

Note 4. Definition of response time:

The output signals of photodetector are measured when the input signals are changed from “black” to “white”(falling time)and from “white” to “black”(rising time),respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note 5. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Photodetector output when LCD is at "White" state}}{\text{Photodetector output when LCD is at "Black" state}}$$

Note 6. White  $V_i = V_{i50} \mp 1.5V$

Black  $V_i = V_{i50} \pm 2.0V$

“ $\pm$ ” means that the analog input signal swings in phase with COM signal.

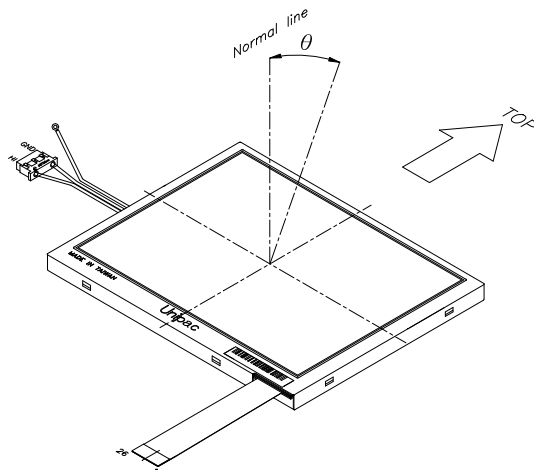
“ $\mp$ ” means that the analog input signal swings out of phase with COM signal.

$V_{i50}$  : The analog input voltage when transmission is 50%

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 7. Definition of viewing angle:

Refer to figure as below.



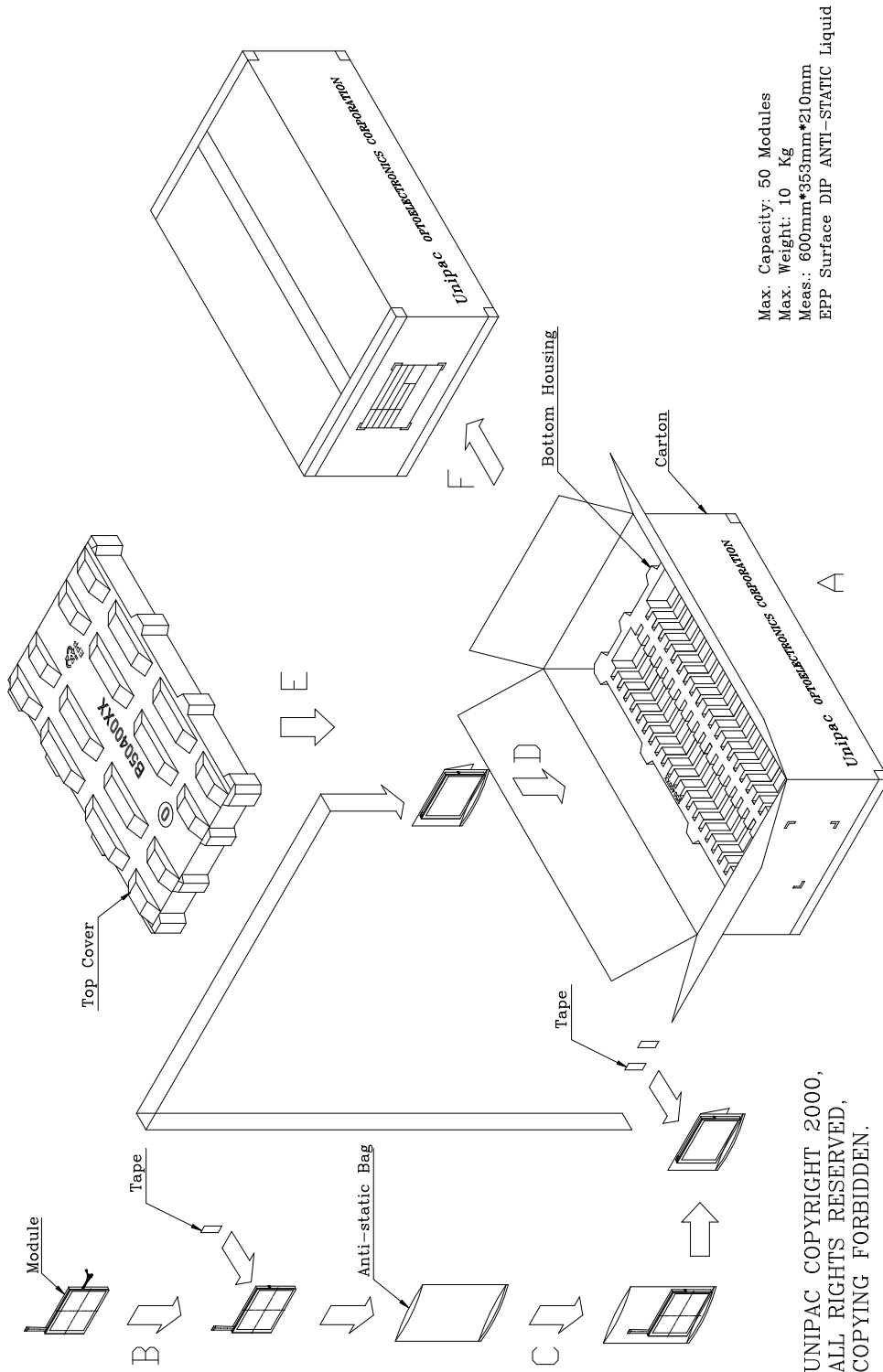
Note 8. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

**D. Reliability test items:**

No.	Test items	Conditions	Remark
1	High temperature storage	Ta= 80°C                      240Hrs	
2	Low temperature storage	Ta= -25°C                      240Hrs	
3	High temperature operation	Ta= 60°C                      240Hrs	
4	Low temperature operation	Ta= 0°C                      240Hrs	
5	High temperature and high humidity	Ta= 60°C, 95% RH              240Hrs	Operation
6	Heat shock	-25°C~80°C/50 cycle 2Hrs/cycle	Non-operation
7	Electrostatic discharge	± 200V,200pF(0Ω), once for each terminal	Non-operation
8	Vibration	Frequency range : 10~55Hz Stoke : 1.5mm Sweep : 10~55Hz~10Hz 2 hours for each direction of X,Y,Z (6 hours for total)	JIS C7021, A-10 condition A
9	Mechanical shock	100G , 6ms, ± X,± Y,± Z 3 times for each direction	JIS C7021, A-7 condition C
10	Vibration (with carton)	Random vibration: 0.015G <sup>2</sup> /Hz from 5~200Hz -6dB/Octave from 200~500Hz	IEC 68-34
11	Drop (with carton)	Height: (60)cm 1 corner, 3 edges, 6 surfaces	JIS Z0202

Note: Ta: Ambient temperature.

**E.Packing form**



Max. Capacity: 50 Modules  
 Max. Weight: 10 Kg  
 Meas.: 600mm\*353mm\*210mm  
 EPP Surface DIP ANTI-STATIC Liquid

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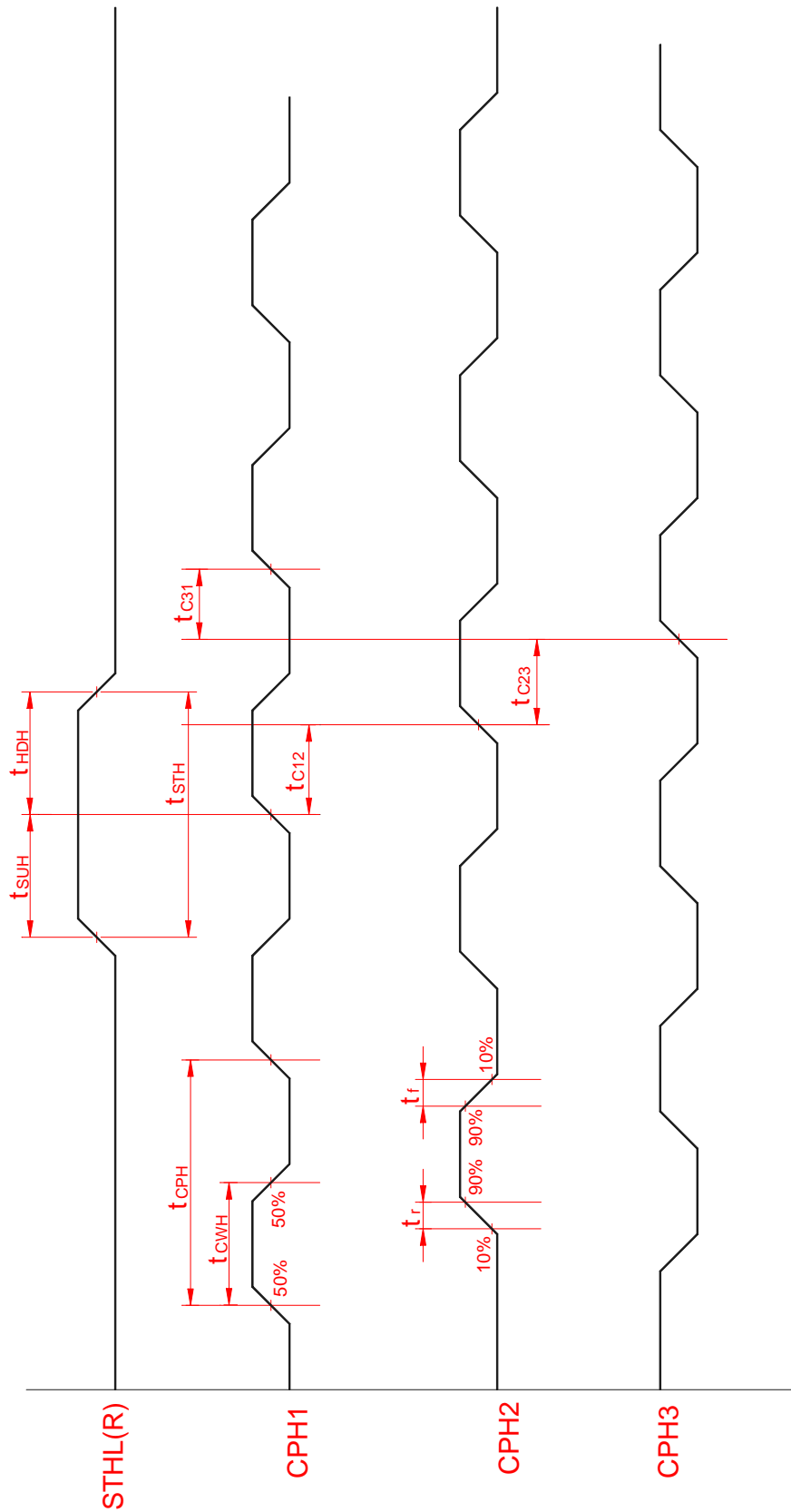


Fig. 2 Sampling clock timing

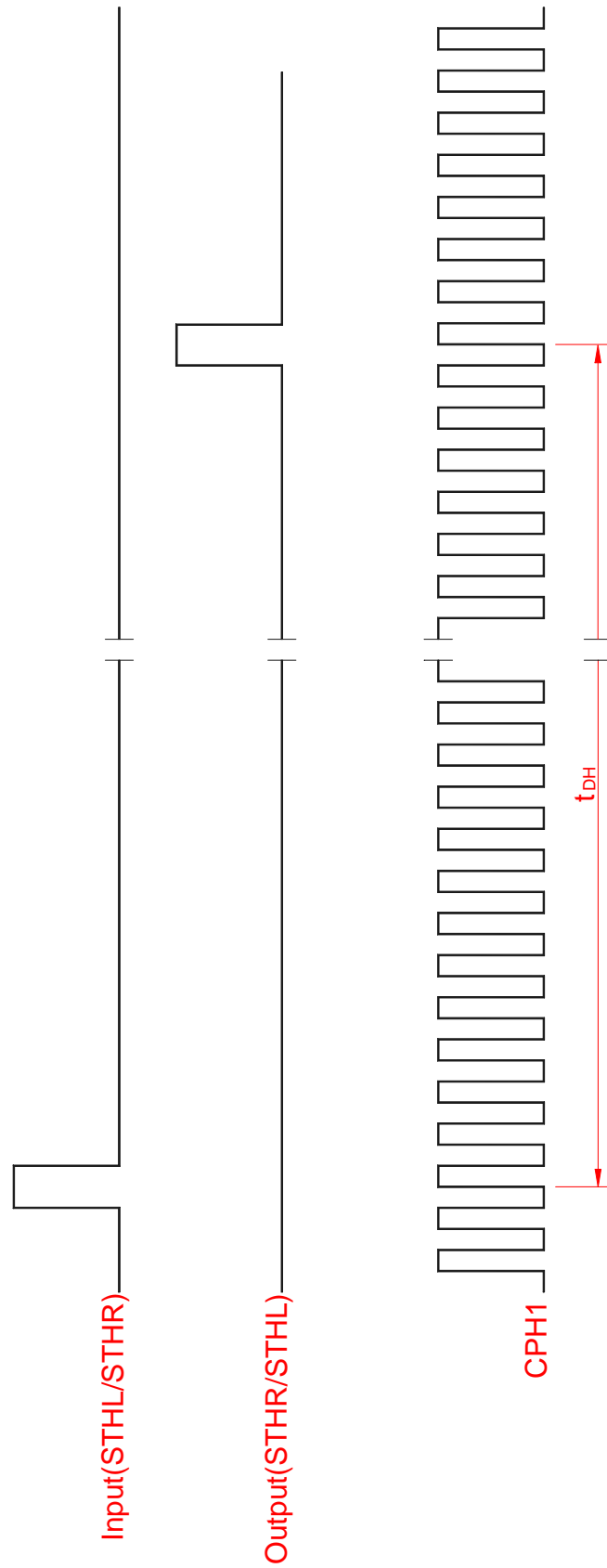


Fig. 3 Horizontal display timing range



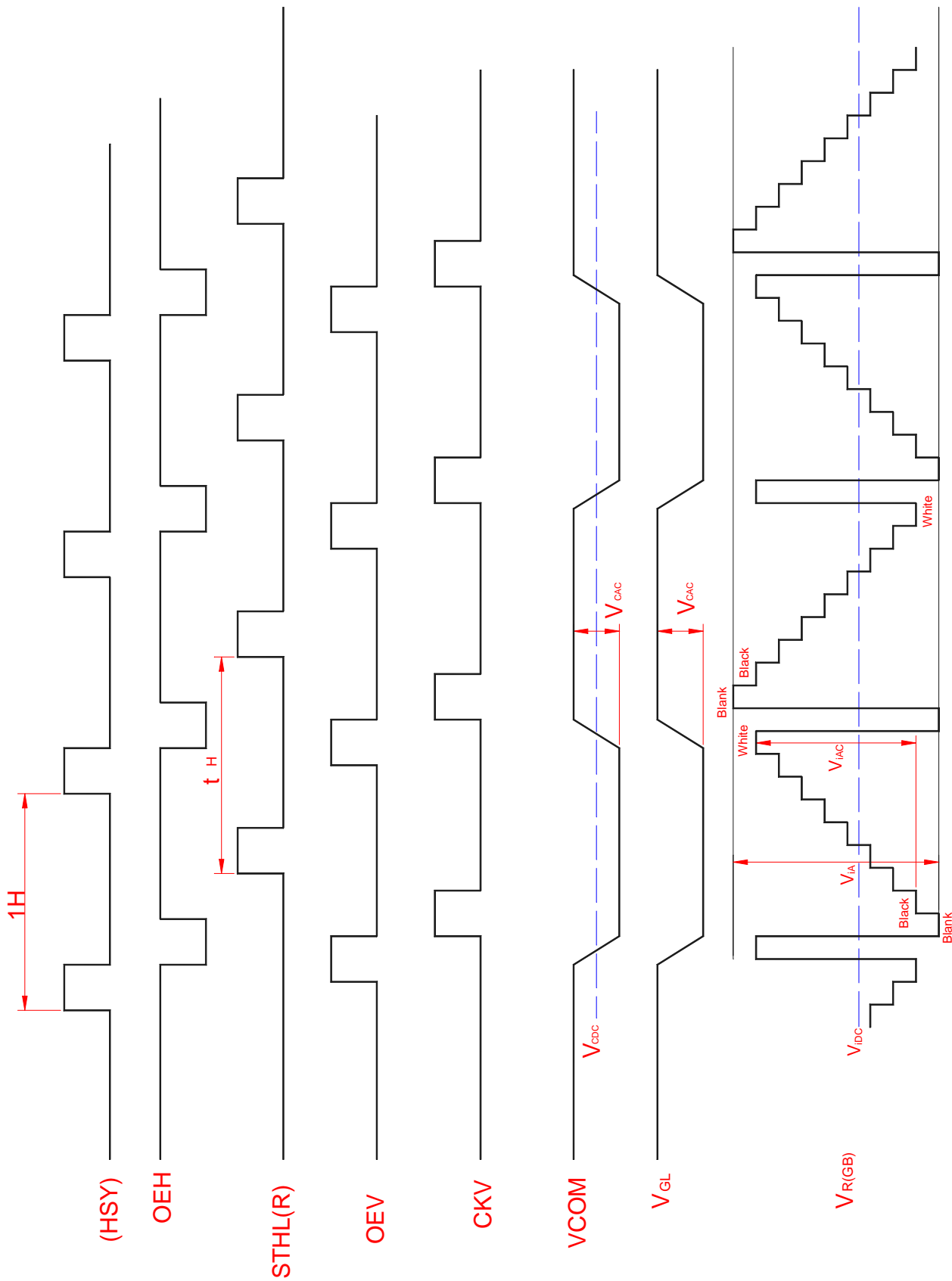
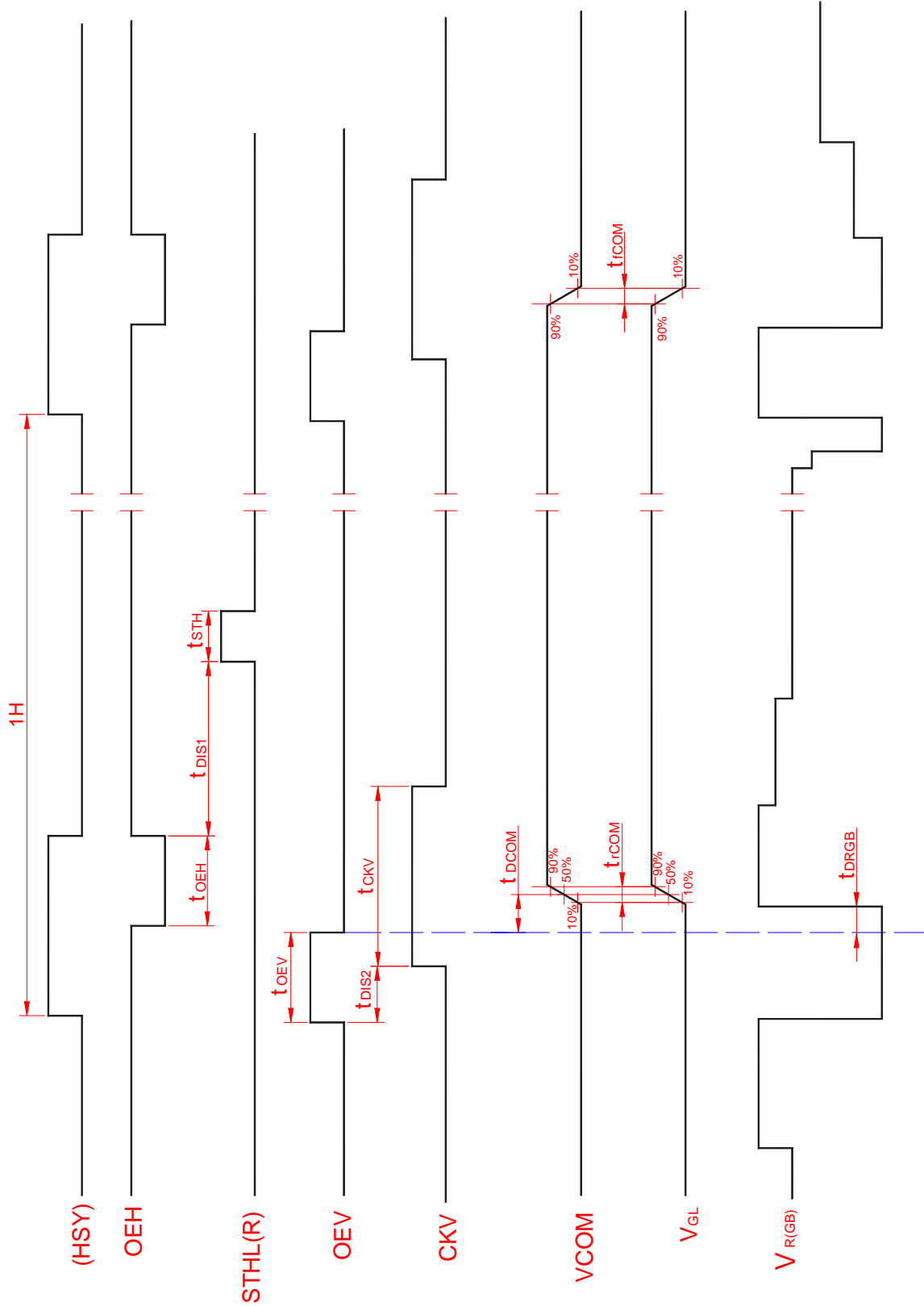


Fig.4-(a) Horizontal timing



Note: The falling edge of OEV should be synchronized with the falling edge of OEH

Fig. 4-(b) Detail horizontal timing

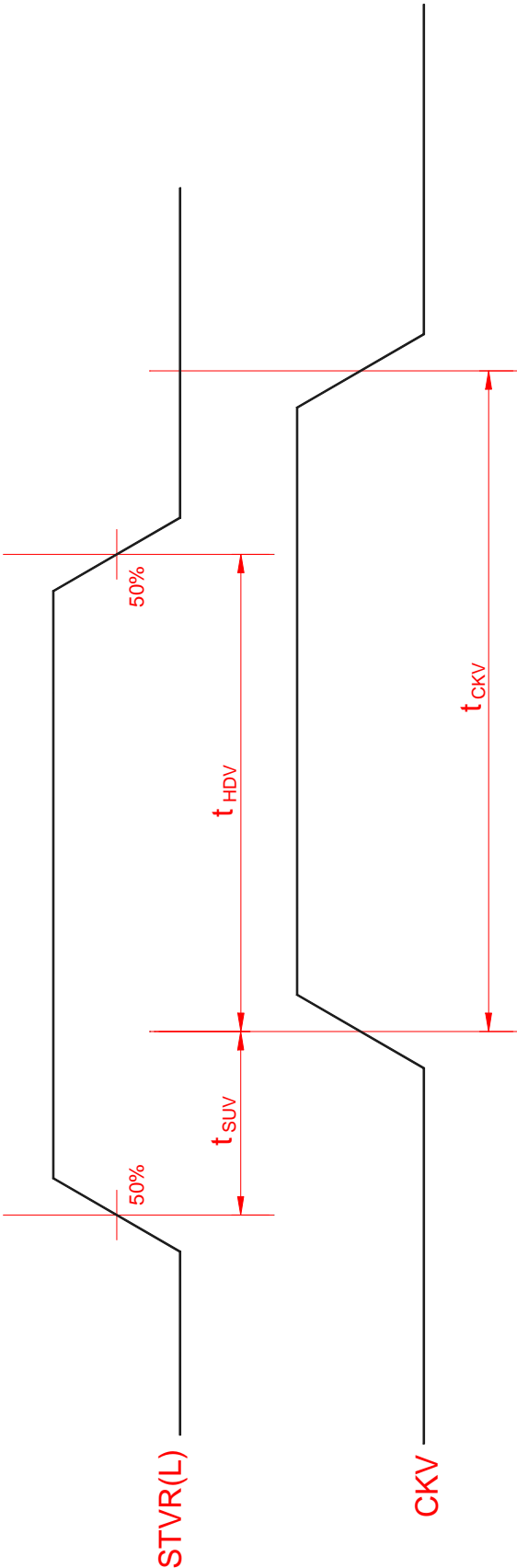


Fig.5 Vertical shift clock timing

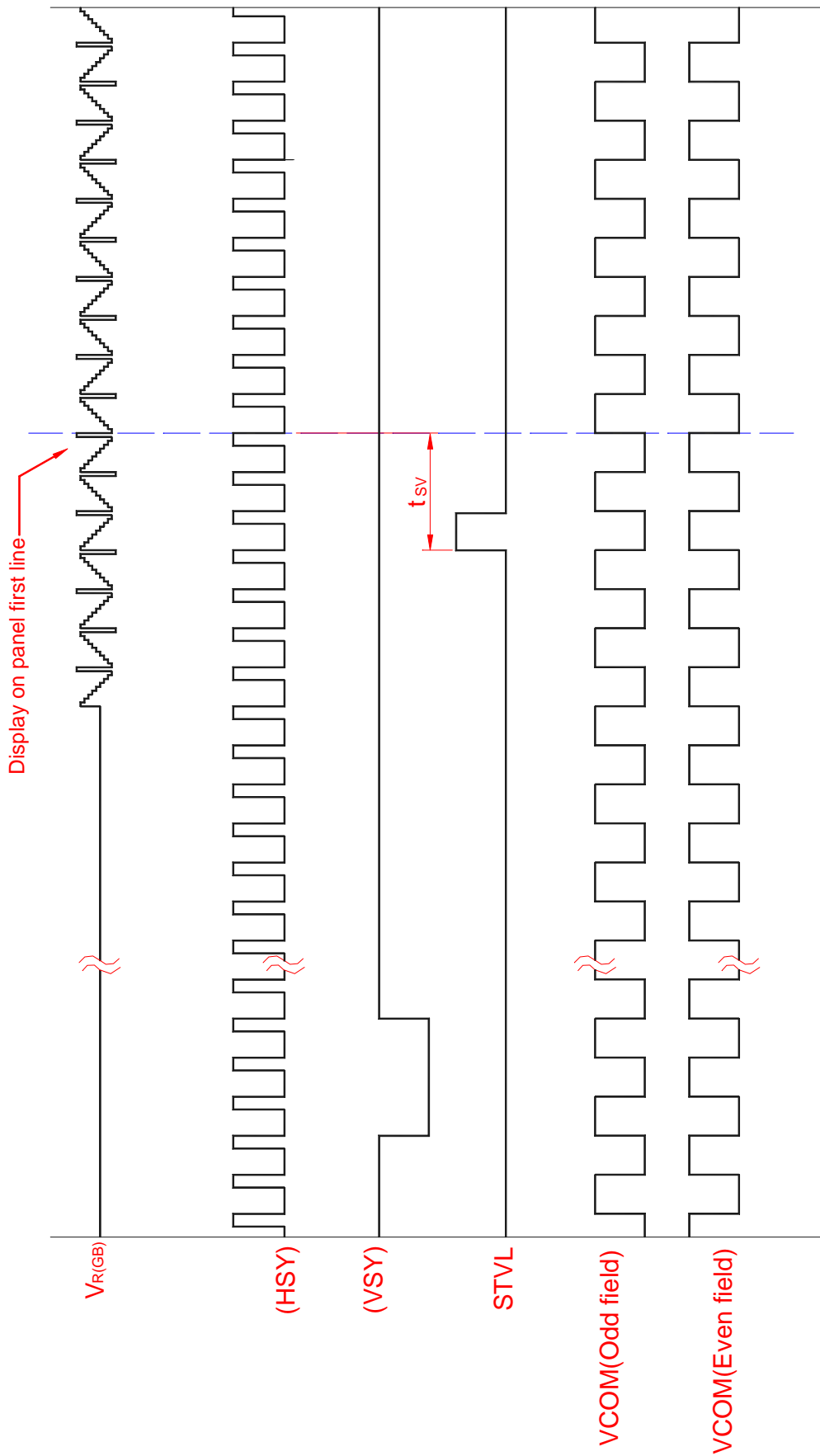


Fig.6-(a) Vertical timing (From up to down)

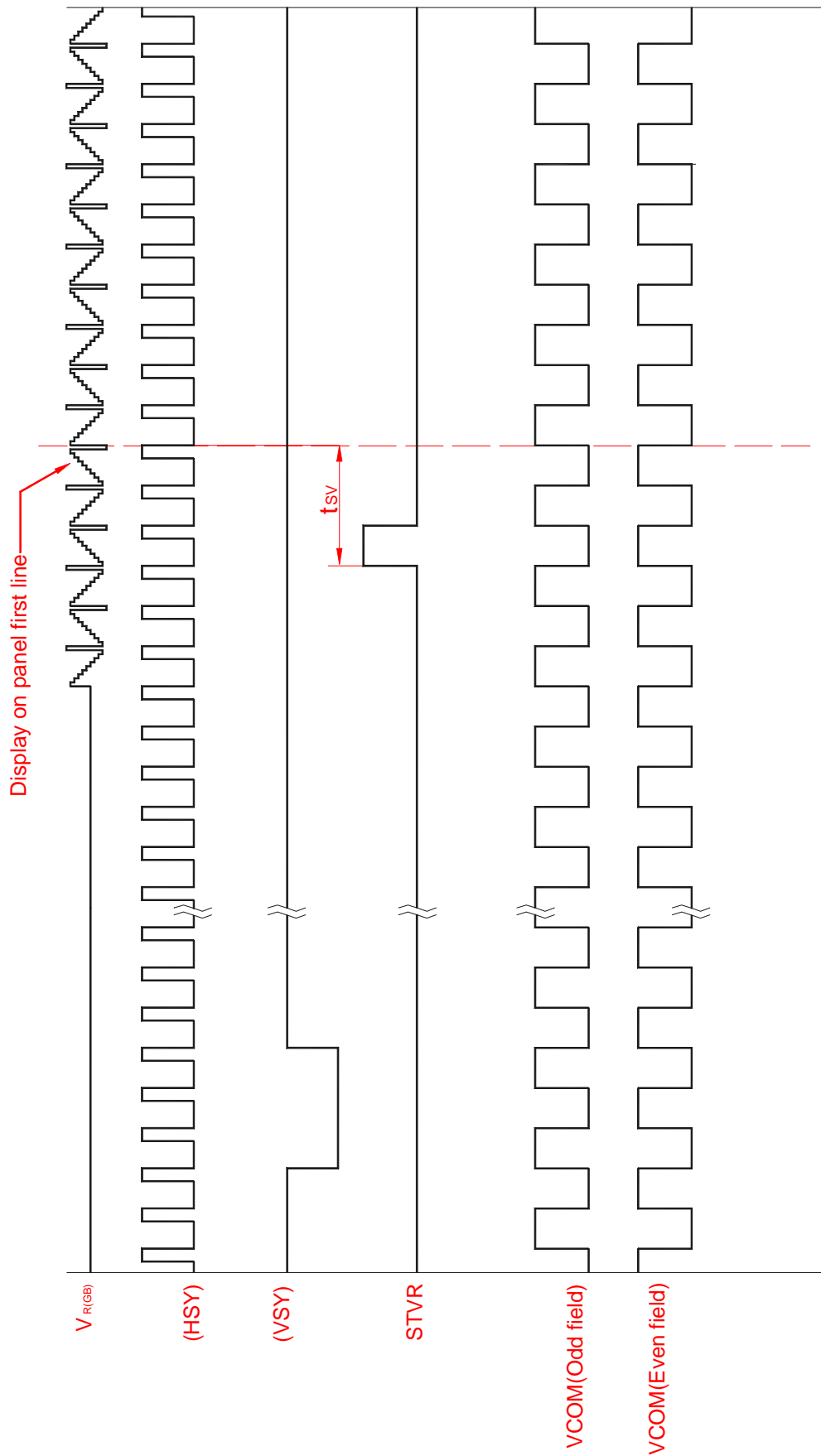


Fig.6-(b) Vertical timing (From down to up)

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5.3 Buyer will not return any goods without first obtaining a customer return order number.

5.4 AS A SEPARATE LIMITATION, IN NO EVENT WILL UNIPAC BE LIABLE (i) FOR COSTS OF SUBSTITUTE GOODS, (ii) FOR ANY SPECIAL, CONSEQUENTIAL, INCIDENTAL, RELIANCE OR INDIRECT DAMAGES, OR (iii) FOR LOSS OF USE, OPPORTUNITY, MARKET POTENTIAL, GOODWILL AND/OR PROFIT ON ANY THEORY (CONTRACT, TORT, FROM THIRD PARTY CLAIMS OR OTHERWISE). THESE LIMITATIONS SHALL APPLY NOTWITHSTANDING ANY FAILURE OF ESSENTIAL PURPOSE OR OF ANY FAILURE OR INADEQUACY OF ANY REMEDY.

THIS AGREEMENT STATES THE ONLY AND EXCLUSIVE REMEDY FOR ANY AND ALL CLAIMS MADE AGAINST UNIPAC UNDER ANY AGREEMENT AND/OR WITH RESPECT TO PANELS, COMPONENTS, SERVICES AND/OR GOODS.

5.5 No action or proceeding may be commenced by either party against the other (other than to collect money due for goods delivered or services rendered), whether for breach, indemnification, contribution or otherwise, more than one year after delivery of the goods to the carrier; and no claim may be brought unless the non-claiming party has first been given commercially reasonable notice, a full written explanation of all pertinent details (including copies of all materials), and a good faith opportunity to resolve the matter.

5.6 BUYER EXPRESSLY AGREES TO THE LIMITATIONS OF ARTICLES 5, 8 AND 9 AND TO THEIR REASONABLENESS.

5.7 The exclusions and limitations of Articles 5, 8 and 9 will survive the termination of the applicable Agreements, and shall apply notwithstanding any claim of a failure of any one or more remedies to accomplish their purpose, and THE PARTIES EXPRESSLY WAIVE AND RELINQUISH ANY CONTRARY RIGHTS UNDER ANY AGREEMENT, AND/OR LAW, DECISION, CUSTOM OR PRACTICE.

### 6 SUBSTITUTIONS AND MODIFICATIONS

Unipac may at any time make substitutions for product ordered which do not materially and adversely affect overall performance with the then current specifications in the typical and intended use. Unipac reserves the right to halt deliveries and shipments and alter specifications and prices without notice. Buyer shall verify that the literature and information is current before purchasing. Other changes to process and/or specifications by Unipac shall be pursuant to Unipac's standard ECN procedures.

### 7 CANCELLATION

7.1 This Agreement may not be canceled by Buyer except with written consent by Unipac and Buyer's payment of reasonable cancellation charges (including but not be limited to expenses already incurred for labor and material, overhead, commitments made by Unipac, and a reasonable profit).

7.2 In no event will Buyer have rights in partially completed goods.

### 8 INDEMNIFICATION

8.1 Unipac will, at its own expense, assist Buyer with technical support and information in connection with any claim that any parts as shipped by Unipac under this purchase order infringe any valid, enforceable, unexpired R.O.C. patent, copyright, or trademark, provided however, that Buyer (i) gives immediate written notice to Unipac, (ii) permits Unipac to participate and to defend if Unipac requests to do so, and (iii) gives Unipac all needed information, assistance and authority. However, Unipac will not be responsible for infringements resulting from anything not entirely manufactured by Unipac, or from any combination with products, equipment, or materials not furnished by Unipac. Unipac will have no liability with respect to intellectual property matters arising out of products made to Buyer's specifications, code, or designs.

8.2 Except as expressly stated in this Article 8 or in another writing signed by an authorized officer, Unipac makes no representations and/or warranties with respect to intellectual and/or industrial property and/or with respect to claims of infringement.

8.3 Except as to claims Unipac agrees in writing to defend, BUYER WILL INDEMNIFY, DEFEND AND HOLD HARMLESS UNIPAC FROM ALL CLAIMS, COSTS, LOSSES, AND DAMAGES (INCLUDING ATTORNEYS' FEES) AGAINST AND/OR ARISING OUT OF GOODS SOLD AND/OR SHIPPED HEREUNDER.

### 9 NO CONFIDENTIAL INFORMATION

Unipac shall have no obligation to hold any information in confidence except as provided in a separate non-disclosure agreement signed by both parties.

### 10 ENTIRE AGREEMENT

These terms and conditions are the entire agreement between Unipac and Buyer, and no addition, deletion or modification shall be binding on Unipac unless expressly agreed to in a writing signed by an officer of Unipac. Buyer is not relying upon any warranty or representation except for those specifically stated here.

### 11 APPLICABLE LAW

This Agreement and all performance and disputes arising out of or relating to goods involved will be governed by the laws of Taiwan, Republic of China, without reference to conflict of laws principles and excluding the U.N. Convention on Contracts for the International Sale of Goods. Buyer agrees at its sole expense to comply with all applicable laws in connection with the purchase, use or sale of the goods provided hereunder.

### 12 DISPUTE RESOLUTION

12.1 Buyer and Unipac shall cooperate and attempt in good faith to resolve any and all disputes arising out of and/or relating to this Agreement and/or goods furnished pursuant to this Agreement.

12.2 Any disputes relating to and/or arising out of any Agreement and/or goods furnished pursuant to this Agreement that cannot be so resolved will be decided exclusively by binding arbitration. Such arbitration shall take place in Taipei, Taiwan pursuant to the Rules for International Arbitrations under the American Arbitration Association.

12.3 Notwithstanding anything to the contrary, any party may apply to any court of competent jurisdiction for interim injunctive relief with respect to irreparable harm which cannot be avoided and/or compensated by such arbitration proceedings, without breach of this Article 12 and without any abridgment of the powers of the arbitrators.

### 13 ATTORNEYS' FEES

Reasonable attorneys' fees and costs will be awarded to the prevailing party in the event of litigation involving the enforcement or interpretation of this Agreement.

